



WB-800 MS Clearcoat

Features: High Solid clear coat with properties of high build. Fast drying and High gloss, high hardness, strong chemical resistance, excellent color and gloss protective power.

Substrate: Existing Finishes after Spraying 1K Basecoat.

Surface Cleaning: Remove wax silicon and other contamination with degreaser.

	Mixing Ratio	<18°C	Clear Coat : 2 WB-800 WB-800 WB-800 WB-800	Hardener 1 WA-810 Fas WA-810 Norm WA-810 Slov	0.1 t WB-700 Naal WB-700 N	inner ~0.15 700 Fast Iormal/Slow 0 Normal Extra Slow	
A B	Pot Life at 25°C	2 hours at 25°C ready for use with Fast-dry WB-810 Fast Hardener 4 hours with WB-810 Normal Hardener or WB-810 Slow Hardener					
	Spray Gun & Pressure	Gravity Gun Tip Size: 1.2-1.4mm Suction Gun Tip Size: 1.3-1.5mm Conventional: 3-4bar RP:2.0-2.5bar HVLP:2.0bar					
	Coats & thickness	2-3 coats, 40-60μm					
	Flash-off time before backing	5-10 minutes between coats at 25°C					
- Salar Constan	Air-Drying Time	Allow 15-20 minutes air-drying time before backing					
		Temperature	Dust Time	Tack Free	Dry to Handle	Thorough Dry	
	Drying Time	25℃	30 minutes	2 hours	8 hours	10 hours	
		60℃	5 minutes	15 minutes	40 minutes	50 minutes	

Note:

- 1. At temperature lower than 15°C, air-dry at ambient temperature is not recommended. Allow a full bake at 60°C.
- 2. In the event of fisheyes during application, add 0.5-1% anti-silicon in the paint remained and respray the affected area.
- 3. In the overspray area of new and existing finish, apply directly fade out thinner achieve an invisible transition. Details please refer to the technical date sheet of Fade out thinner.
- 4. The Products mixed with hardener should be used up soon and can not restore for future use.
- 5. Clean equipments immediately with solvent after application.
- 6. If there are particles or runs after spray, sand the affected area with P1200-P2000 sand paper after thorough drying, then polish to solve the problem.
- 7. Shelf life: 2 years in original sealed can at cool and dry place at 25°C





WB-850 HS Clearcoat

Features: Two-component Polyurethane High solid clear coat with properties of high build, very fast Drying, high gloss and hardness, strong chemical resistant, Excellent Color and Gloss protective power.

Substrate: Existing Finishes after Spraying 1K Basecoat.

Surface Cleaning: Remove wax silicon and other contamination with degreaser.

	Mixing Ratio	HS <18°C	Clear Coat : 2 WB-850 WB-850 WB-850 WB-850	Hardener 1 WB-860 Fas WB-860 Norm WB-860 Slo	0.1 WB-700 r mal WB-700Slo	inner ~0.15 700 Fast Normal/Fast DW/ExtraSlow Extra Slow		
A B	Pot Life at 25°C	2 hours at 25°C ready for use with Fast-dry WB-860 Fast Hardener 4 hours with WB-860 Normal Hardener or WB-860 Slow Hardener						
	Spray Gun & Pressure	Gravity Gun Tip Size: 1.3-1.5mm Suction Gun Tip Size: 1.4-1.7mm Conventional: 3-4bar RP:2.0-2.5bar HVLP:2.0bar						
	Coats & thickness	2-3 coats, 40-60µm						
	Flash-off time before backing	5-10 minutes between coats at 25°C						
300000000	Air-Drying Time	Allow 15-20 minutes air-drying time before backing						
		Temperature	Dust Time	Tack Free	Dry to Handle	Thorough Dry		
	Drying Time	25℃	35 minutes	2.5 hours	10 hours	12 hours		
		60°C	6 minutes	20 minutes	40 minutes	50 minutes		

- 1. At temperature lower than 15°C, air-dry at ambient temperature is not recommended. Allow a full bake at 60°C
- 2. In the event of fisheyes during application, add 0.5-1% anti-silicon in the paint remained and respray the affected area.
- 3. In the overspray area of new and existing finish, apply directly fade out thinner achieve an invisible transition. Details please refer to the technical date sheet of Fade out thinner.
- 4. The Products mixed with hardener should be used up soon and can not restore for future use.
- 5. Clean equipments immediately with solvent after application.
- 6. If there are particles or runs after spray, sand the affected area with P1200-P2000 sand paper after thorough drying, then polish to solve the problem.
- 7. Shelf life: 2 years in original sealed can at cool and dry place at 25°C



WB-880 LOW VOC Clearcoat

Features: High Solid clear coat with properties of high build. Fast drying and High gloss, high hardness, strong chemical resistance, excellent color and gloss protective power Low VOC.

Substrate: Existing Finishes after Spraying 1K Basecoat.

Surface Cleaning: Remove wax silicon and other contamination with degreaser.

		,	Clearcoat	Hardener	•	ninner		
	Mixing Ratio		2	nardener		15~0.2		
		<18°C	WB-880			700 Fast		
		18-24 ℃	WB-880	WA-890(Fast		Normal\Slow		
		25-30 ℃	WB-880	WA-890(Norm		700 Slow		
		>30 ℃	WB-880	WA-890(Slov		Extra Slow		
				(2121				
AB	Pot Life	2 hours at 2	5°C ready for ι	ıse with fast-dr	y WB-890 Fast	Hardener		
	at 25°C	4 hours with	WB-890 Norn	nal Hardener or	WB-890 Slow	Hardener		
>	Spray Gun &	Gravity Gun	Gun Tip Size: 1.3-1.5mm Suction Gun Tip Size: 1.4-1.7mm					
7 , 1 €	Pressure	Convention	al: RP:1.8-2.0b	ar				
	No. of Coats	1.5-2 coats						
$\rightarrow \rightarrow $	Flash-off time	5-10 minutes between coats at 25℃						
**************************************	before backing	5 To minutes between codes at 25 C						
	VOC	3.5 lbs/gal(mixed)						
	Air-Drying Time	Allow 15-20 minutes air-drying time before backing						
	7 Drying Time	Allow 15-20 minutes air-drying time before backing						
	Drying Time	Temperature	Dust Time	Tack Free	Dry to Handle	Thorough Dry		
	Drying mile -	25℃	10 minutes	2 hours	11 hours	24 hours		





WB-777 Extra Fast Clearcoat

Features: Two-component Polyurethane High solid clear coat with properties of high build, very fast Drying, high gloss and hardness, strong chemical resistant, just for small area repair only.

Substrate: Existing Finishes after Spraying 1K Basecoat.

Surface Cleaning: Remove wax silicon and other contamination with degreaser.

	Mixing Ratio	<25°C	Clearcoat 4 WB-777	Harden 1 WA-776			
A B	Pot Life at 25°C	1 hour with WB-776 Premium Fast Hardener					
	Spray Gun & Pressure	Gravity Gun Tip Size: 1.2-1.4mm Suction Gun Tip Size: 1.3-1.5mm Conventional: 3-4bar RP:2.0-2.5bar HVLP:2.0bar					
	Coats & thickness	2-3 coats, 40-60µm					
	Flash-off time before backing	5-10 minutes between coats at 25°C					
	Air-Drying Time	Allow 10 minutes air-drying time before backing					
		Temperature	Tack	Free	Dry to Handle	Thorough Dry	
	Drying Time	25℃	WB-776 Hardener	15 minutes	40 minutes	50 minutes	
		60°C			10 minutes	15 minutes	

Note:

- 1. after mixing clearcoat with hardener, the mixture should be used up within 30 minutes
- 2. this clearcoat are only for small area repair only, not for full car spraying
- 3. as this products dries very fast. The spray viscosity could not be soo high, so that paint defects such as orange skin could be avoided.
- 4. WB776 extra fast hardener is not used at conditions of high temperature and high humidity.otherwise there will be defects such as blistering or blushing.it is recommended to apply at conditions of temperature lower than 25°C.and humidity lower than 80%. at temperature lower than 10°C, allow a forced dry by baking
- 5. the above drying time is tested by Washinta Chemical technique department and for reference only .the drying effect would be a little different when application environment and conditions are different.
- 6. clean equipments immediately with solvent after application
- 7. Shelf life: 2 years in original sealed can at cool and dry place at 25°C. Packaging:1L or 4L



WB-5500 HS MIRROR EFFECT CLEARCOAT

Features: High Solid clear coat with properties of high build. Fast drying and High gloss, high hardness, strong chemical resistance, excellent color and gloss protective power.

Substrate: Existing Finishes after Spraying 1K Basecoat.

Surface Cleaning: Remove wax silicon and other contamination with degreaser.

	Mixing Ratio	<18°C	WB-5500 WB-5500 WB-5500 WB-5500	Hardener 1 WB-5600 Fast WB-5600 Norm WB-5600 Slow	WB-700 F nal WB-700 N	Iormal/Slow		
A B	Pot Life at 25°C	2 hours at 25°C ready for use with Fast-dry WB-5600 Fast Hardener 4 hours with WB-5600 Normal Hardener or WB-5600 Slow Hardener						
	Spray Gun & Pressure	Gravity Gun Tip Size: 1.2-1.4mm Suction Gun Tip Size: 1.3-1.5mm Conventional: 3-4bar RP:2.0-2.5bar HVLP:2.0bar						
	Coats & thickness	2-3 coats, 40-60μm						
	Flash-off time before backing	5-10 minutes between coats at 25°C						
	Air-Drying Time	Allow 15-20 minutes air-drying time before backing						
		Temperature	Dust Time	Tack Free	Dry to Handle	Thorough Dry		
	Drying Time	25℃	30 minutes	2 hours	8 hours	10 hours		
		60℃	5 minutes	15 minutes	40 minutes	50 minutes		

Note:

- 1. At temperature lower than 15°C, air-dry at ambient temperature is not recommended. Allow a full bake at 60°C.
- 2. In the event of fisheyes during application, add 0.5-1% anti-silicon in the paint remained and respray the affected area.
- 3. In the overspray area of new and existing finish, apply directly fade out thinner achieve an invisible transition. Details please refer to the technical date sheet of Fade out thinner.
- 4. The Products mixed with hardener should be used up soon and can not restore for future use.
- 5. Clean equipments immediately with solvent after application.
- 6. If there are particles or runs after spray, sand the affected area with P1200-P2000 sand paper after thorough drying, then polish to solve
- 7. Shelf life: 2 years in original sealed can at cool and dry place at 25°C



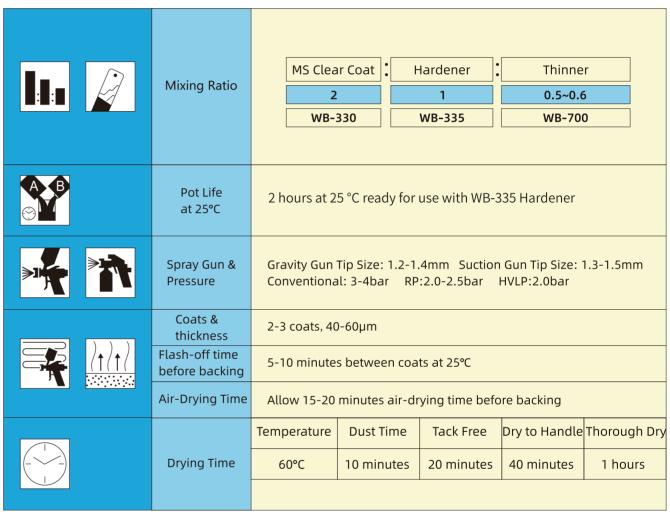


WB-330 MIRROR EFFECT HHS Clearcoat

Features: High Solid clear coat with properties of high build. Fast drying and High gloss, high hardness, strong chemical resistance, excellent color and gloss protective power.

Substrate: Existing Finishes after Spraying 1K Basecoat.

Surface Cleaning: Remove wax silicon and other contamination with degreaser.



- 1. At temperature lower than 15°C, air-dry at ambient temperature is not recommended. Allow a full bake at 60°C.
- 2. In the event of fisheyes during application, add 0.5-1% anti-silicon in the paint remained and respray the affected area.
- 3. In the overspray area of new and existing finish, apply directly fade out thinner achieve an invisible transition. Details please refer to the technical date sheet of Fade out thinner.
- 4. The Products mixed with hardener should be used up soon and can not restore for future use.
- 5. Clean equipments immediately with solvent after application.
- 6. If there are particles or runs after spray, sand the affected area with P1200-P2000 sand paper after thorough drying, then polish to solve the problem.
- 7. Shelf life: 2 years in original sealed can at cool and dry place at 25°C